



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3589-11
Job Sheet 173071



Part No: D3589-11 **Job Qty:** 6 ea
Part Name: Fwd Guide Plate

Part Weight: 0 lbs **Status:** Scheduled **Priority:** Medium
Job Created: 2/26/18 **Job Tracking No:**
Due Date: 3/14/18 **Created By:** Michelle Gagnon-Donovan
Type: Stock *Sold mtd* **Description:**
Note: DWG REV C SHEET 6 IPP Rev:A 08-06-05 new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b asper dwg DD verified by:EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/13/18	3/13/18	0.00	0.00	Start Up Waterjet		SC 18/02/21
100	Waterjet	6 pcs	3/14/18	3/14/18	0.00	0.33	Waterjet1		SC 18/02/21
120	QC	6 pcs	3/14/18	3/14/18	0.00	0.00	QC8		21 38
130	Packaging	6 pcs	3/14/18	3/14/18	0.00	0.00	Packaging3		21 9-89
140	QC21-SA	6 Ea	3/14/18	3/14/18	0.00	0.00	QC21		21 9-89 MAR 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.2400 sf (.04 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	178	0
	<i>5044941</i>			

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Guide Plate	0.625inches + 0.008 - 0.001	0.633 0.624	Diameter	0.625
2	Fwd Guide Plate	0.625inches ± 0.010	0.635 0.615		0.626
3	Fwd Guide Plate	1.390inches ± 0.030	1.420 1.360		1.39
4	Fwd Guide Plate	1.188inches ± 0.010	1.198 1.178		1.189
5	Fwd Guide Plate	1.110inches ± 0.030	1.140 1.080		1.115
6	Fwd Guide Plate	5.300inches ± 0.030	5.330 5.270		5.304
7	Fwd Guide Plate	0.063inches ± 0.010	0.073 0.053		0.058

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Container No: S045851



Part: D3589 - 11

Job No: 173071

Serial No/Batch: S045851

Revision: D3589

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/27/18